

FITTINGS SPECIFICATIONS

SURFACE FINISH:

Reference: ASME BPE-2014, Part SF, Table SF-2.4-1.

Surface Finish Code	BPE Surface Designation	Ra Maximum		Inside Surface Surface Condition	Outside Surface Surface Condition
		μ-in.	μm		
PX	SF0			No finish requirement	No finish requirement
PC	SF1	20	0.51	Mechanically Polished [1]	Light Polish
PL	SF1	20	0.51	Mechanically Polished [1]	Mechanically polished to 32 Ra μ-in.
PD	SF4	15	0.38	Mechanically Polished [1] & Electropolished	Light Polish
PM	SF4	15	0.38	Mechanically Polished [1] & Electropolished	Mechanically polished to 32 Ra μ-in.
PR	-	10	0.25	Mechanically Polished [1] & Electropolished	Mechanically polished to 32 Ra μ-in.

[1] Or any other finishing method that meets the Ra max.

- MaxPure fittings guarantee the Ra in all internal surfaces, including bent areas where it is difficult to polish and difficult to measure.
- All Ra readings are taken across the lay, wherever possible.
- No single Ra reading shall exceed the Ra max. value in this table.
- Other Ra readings are available if agreed upon between owner/user and supplier, not to exceed values in this table.

CLEANING:

A multi step cleaning cycle is conducted to ensure that fittings are cleaned with a perfect passivation layer. The cleaning process involves degreasing, pickling, electro polishing (as required) and passivation. During the final stage, the fittings are double-rinsed using D.I. water.

INSPECTION PROCEDURES:

All fittings produced by EGMO production are 100% visually inspected for any surface finish imperfections, as mentioned in Table SF-2.2-1, SF-2.2-2, SF-2.4-1 and SF 2.6-1 in the ASME BPE 2014 specification. All dimensional characteristics are inspected for tolerances listed in parts DT-3-1 to DT-9.3-1 in the ASME BPE 2014 specification.

FITTING MARKING INFORMATION:

Each fitting and process component is permanently laser Marked to show the following:

- Heat number/code traceable to material test report for each product contact surface component
- Material type
- Manufacturer's name, logo, & trademark
- Product contact surface designation for the appropriate BPE specification
- ASME BPE mark 



PACKAGING & LABELING:

Each fitting is capped, bagged and labeled in full compliance with the ASME BPE standard. Every label includes a QR Code which directs to the fitting's Material Test Report (Please refer to page 46).

DOCUMENTATION:

Full Material Test Reports are supplied with the finished products and are available On-Line at www.MaxPure.net

[Asme Bpe 2014 Pdf Free 89](#)

Product conforms to ASME BPE-2009 Standard . 6200-BPE Revision B 3/5/2014 Page 2 6200-BPE Process Ready Tubing.

Bioprocessing Equipment \$285.00

ASTM and ASME-BPE Standards and the Pharmaceutical Industry. 2 Figure 1 Venn Diagram of codes & standards . titled the ASME-Bioprocessing Equipment .

2013-2014 ASME Product Catalog . Bioprocessing Equipment Standard that establishes . Order No. J08311 \$89.00 Digital Book (PDF)

ASME BPE Katalog. Recommend Documents . Die ASME (American Society of Mechanical Engineers) . ASME BPE 2009-DT22 Inch Datum 19.03.2014 .
95ec0d2f82

[black ts software panel 29](#)

[16 in 1 super sim card software 125](#)

[ultimate vocabulary 2013 free 12](#)

[el croquis 157 pdf 26](#)

[get drunk not fat pdf 11](#)

[ragasiyam tamil book free 189](#)

[technology enhanced language learning pdf 16](#)

[download the cranberries - zombie 20](#)

[spss statistics 17.0 free 26](#)

[paul auster sunset park ebook 12](#)